

AMENDMENTS TO THE CLAIMS

This listing of claims replaces all prior versions of claims in the application.

1. (Currently Amended): A multilayered molten resin mass for obtaining a multilayered compression-molded product by compression molding, the multilayered molten resin mass defining a top and a bottom thereof, comprising:

a first resin to form inner layer and outer layer of a molded product; and

a second resin to form an intermediate resin layer embedded within the first resin,

wherein the second resin is of a concave shape with respect to the top side and positioned closer to the bottom than to the top, and

wherein the second resin is shaped such that $\frac{Z \text{ (total length)}}{y \text{ (length of umbrella part of second resin)}} \geq \frac{L \text{ (length of central part of second resin)}}{1 > d_o \text{ (maximum outer diameter of second resin in direction of circumference)}/D \text{ (outer diameter of multilayered molten resin mass in direction of circumference)}} \geq 0.5$.

2. (Previously Presented): The multilayered molten resin mass according to claim 1, wherein a distance from the lower end of the second resin to the bottom of the multilayered molten resin mass is 10% or less of the entire length between the top and the bottom of the multilayered molten resin mass.

3-8. (Cancelled).